# UNIFORM STATUTORY DECLARATION FORM FOR THE REGISTRATION OF FITTING DESIGNS

NEW BRUNSWICK NUNAVUT

NOVA SCOTIA YUKON PRINCE EDWARD ISLAND NORTHWEST TERRITORIES

NEWFOUNDLAND AND LABRADOR

MANUFACTURERS ADDRESS: 29500 Solon Road, Solon, Ohio 44139 USA	
20000 Solon Road, Solon, Unio 44 139 1184	
PLANT LOCATIONS: Headquarters: 29500 Solon Road, Solon, Ohio 44139 USA (Se	as Attachment (1)
CATEGORY OF FITTINGS TO BE REGISTERED, CIRCLE ONE CATEGORY ONLY	TITLE OF THE STANDARD OF CONSTRUCT
A Pipe fittings, including couplings, tees, elbows, Ys, plugs, unions, pipe caps, or reducers B Flanges: all flanges C Valves: all line valves D Expansion joints, flexible connections, and hose assemblies: all types E Strainers, filters, separators, and steam traps F Measuring devices, including pressure gauges, level gauges, sight glasses, levels, or pressure transmitters G Certified capacity-rated pressure retief devices acceptable as primary over pressure protection on boilers, pressure vessels, piping and fusible plugs H Pressure retaining components that do not fall into one of the above categories	ASME B31.3 Chapter IX, for unlisted components where applicable
N Nuclear components: Class 1 ☐ Class 2 ☐ Class 3 ☐, (Meeting AECB or ASME requirements)	
SHOW MANUFACTURERS NAME, TRADEMARK, OR LOGO AS IT WILL APPEAR ON THE PROD	
Swagelok	FORGED   WELDED   WROUGHT ][ CAST   OTHER   DESCRIBE OTHER
LIST OF SUPPORTING DOCUMENTATION AND IDENTIFICATION OF THE ACTUAL ITEMS TO BE	
sponsibility for the quality of the end product do solemnly declare that the information contary knowledge represents the product for which registration is sought. The dimensions, mater materials, and identification markings are in accordance with the herein named starting anufacture of these fittings is regulated by a Quality Control Program which extends to each in part and has been verified by BSI	mais of construction, pressure
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claration conscientiously believing to be true, and knowing that it is of the same force and insture of Declarer:  clared before me at  day of January AD John Resident Portage County Notary Public: (sign)  This space for Regulatory Authority  This registration must be revalidated after ten (10) years from the date of the search one copy of supporting documentation.  The declaration shall be made by the person having full authority and ponsibility for the quality of the end product.  Quality control programs shall be resubmitted for validation  maximum interval of five (5) years.	s plant where fabrication occurs in whole r that purpose and I make this solemn is effect as if made under oath.  S S P A C  I C I A L  DI acceptance.  UBLIC SAFETY  SSURE VESSEL ACT
claration conscientiously believing if to be true, and knowing that it is of the same force and snature of Declarer:  clared before me at Solon, Onto USETHI  is 121 day of 120 and AD 2017 amie L Ristau  Rasident Portaga County  Notary Public: (sign)  This space for Regulatory Authori  This registration must be revalidated after ten (10) years from the date of the series:  OH: 1214  REGISTE  CRN  All fittings shall be registered in the name of the Manufacturer. Each category shall be supported with two Statutory Declaration ms and one copy of supporting documentation.  The declaration shall be made by the person having full authority and	S S P A C  S S P A C  LO I A L  Alexandra  SUBLIC BAFETY  SURE VESCI ACT  ATION ONLY  OA 19311.57  LET IMST BCTOR  26 / 2017



Canadian Registration Number Submittal Swagelok Submission #625FIT-2017

# Attachment B: Scope of Registration for Alloy 625 Tube Fittings (Category A)

### **Product Scope**

The table below presents the scope of Swagelok's alloy 625 Swagelok Tube Fittings covered by this submission for CRN approval, which complies with the requirements of ASME B31.3, Part 304.7.2 as an unlisted component.

#### **Summary Tables**

Product	Material	Port Connections and Sizes	Maximum Allowable Working Pressure		Design Code
Description or Series			Up to 100°F	At maximum temperature	of Construction
Gaugeable Tube Fittings and Adapter Fittings	Alloy 625 ASTM B446 ASTM B564 (for shaped bodies with 1/2" end connections)	Swagelok End Connections 1/4, 3/8, 1/2 inch	See Table below	See Table below	
		NPT Male 1/4, 3/8, 1/2 inch	Pressure rating limited by tube fitting. See Table below		ASME B31.3 (Unlisted Components)
		NPT Female 1/4, 3/8, 1/2 inch		ng limited by e Table below	

#### Alloy 625 Swagelok Tube Fitting Pressure Rating Table

Swagelok End Connection	Maximum Allowable Working Pressure (Note 1)			
Size, inch	Tube Wall Thickness, inch	Up to 100°F	Maximum temperature 1000°F (537°C) (Note 2)	
1/4	0.049 inch	10 700 psig	7 811 psig	
3/8	0.065 inch	9 400 psig	6 862 psig	
1/2	0.065 inch	6 800 psig	4 964 psig	

**Note 1:** Maximum Allowable Working Pressure Values based on noted tube wall thickness. Thinner tubing may be used but in all cases the ratings are less than, or equal to, those shown in the table.

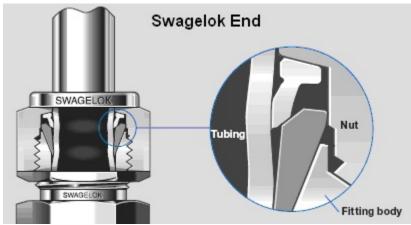
**Note 2:** Maximum Temperature ratings based on an Elevated Temperature Factor of 0.73, from ASME Code BPV Section II, Part D, Table 1B.



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## **Product Description And Ratings**

Swagelok Tube Fittings are furnished as straight or shaped fittings. Swagelok Tube Fittings consist of at least one Swagelok End – a proprietary two-ferrule mechanical-grip design.



**Cross-Section of Swagelok End connection** 

#### **Quality System**

The Swagelok Company quality system complies with the requirements of BS EN ISO 9001:2015. Swagelok Company maintains BSI Certificate of Registration Number FM 01729, which applies to all locations listed on the Certificate.

#### References

The product catalogs do not represent the full scope of registration, but rather details some of the most common options.

- Gaugeable Tube Fittings and Adapter Fittings MS-01-140
- Tubing Data Sheet MS-01-107